

GEMSTONE®

Ornamental Aluminum Fence



Enhance your property
with the elegance, beauty and durability of
GEMSTONE high strength aluminum fencing.

Residential ■ Commercial ■ Industrial

www.gemstonealuminum.com



Why GEMSTONE...

We ship you what you order!

We've looked around the aluminum industry and many manufacturers are not shipping you what you order.

We manufacture all of our products to the EXACT stated specifications in this brochure. Our sections on average are 20% heavier than our competitors.



We have one of the best finishes in the industry. Our Super Durable Polyester Finish has been tested and proven to be best in its class by passing over 3500 hours of salt spray test. Check out our exclusive Hammertone finishes!

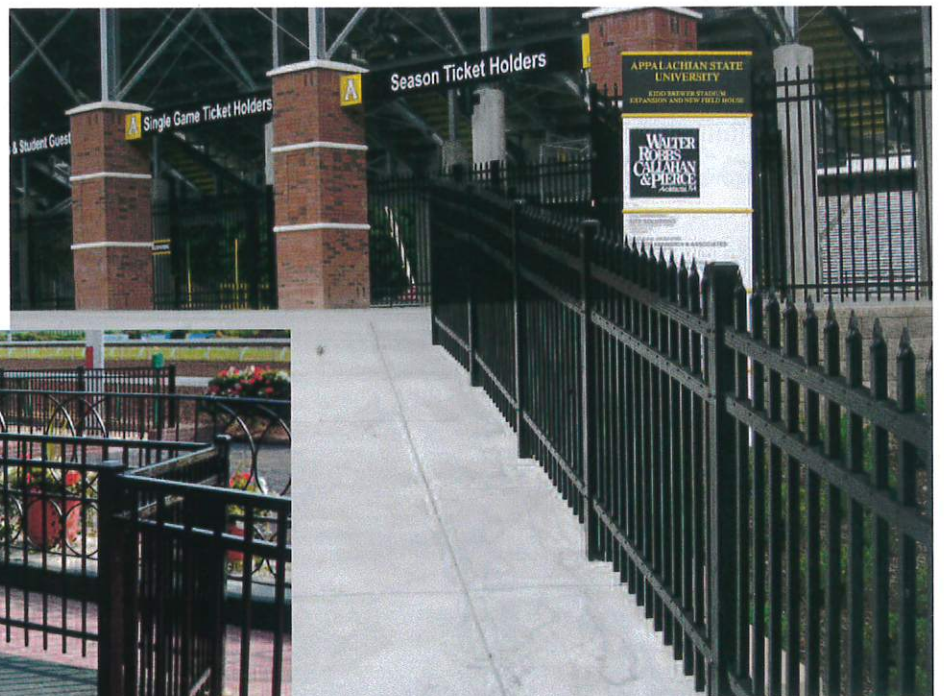
...and even though our products outperform most of our competitors, we still have a very competitive price.



GEMSTONE Quality

COMMERCIAL & INDUSTRIAL ALUMINUM

Aluminum is a great product for all Commercial and Industrial applications. Aluminum provides a better finish than painted steel and the installation process takes less time.

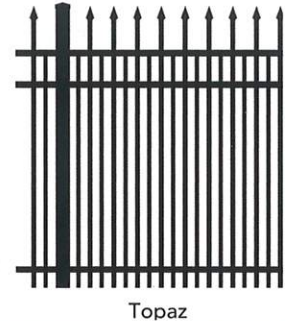
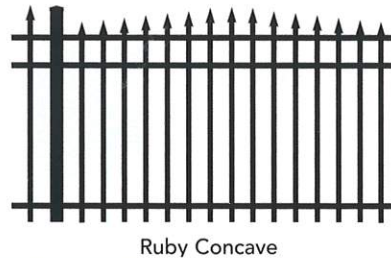
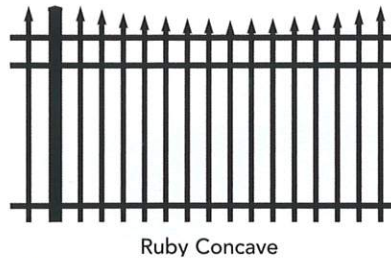
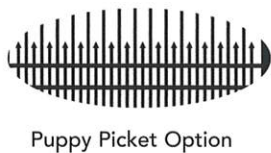
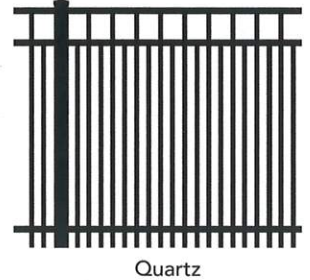
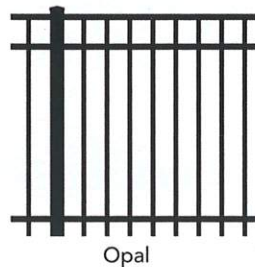
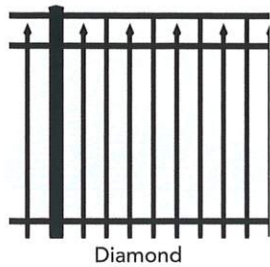
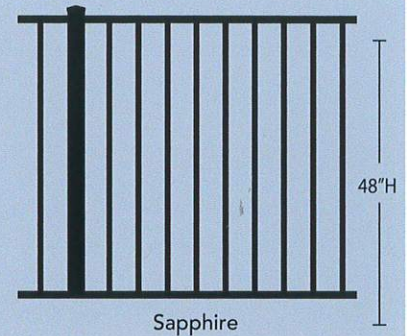
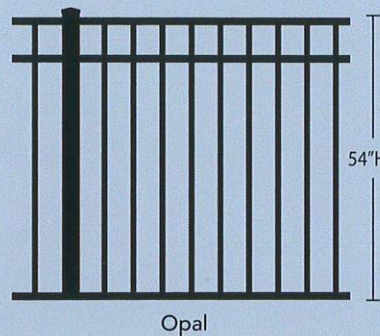
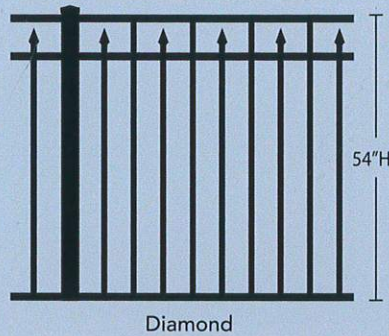


Strength, beauty and durability

GEMSTONE Ornamental Aluminum fencing provides the elegant look of traditional wrought iron, with the long-lasting durability of aluminum. With the widest selection of styles and colors, there is a GEMSTONE fence to meet every need or preference.

Pool Code Style Fencing

3-Day QuickShip available in black



Materials

Aluminum Extrusions: All rails and posts in the GEMSTONE series shall consist of 6105/T6 with a minimum strength of 35,000 psi.

Fasteners: All screws shall be self-drilling stainless steel. Screws will be painted to match the finish of the fence.

Accessories: All post caps, wall brackets, decorative scrolls, finials, rings and any other hardware shall be fabricated using aluminum castings.

GEMSTONE SPECIFICATIONS



Residential



Commercial

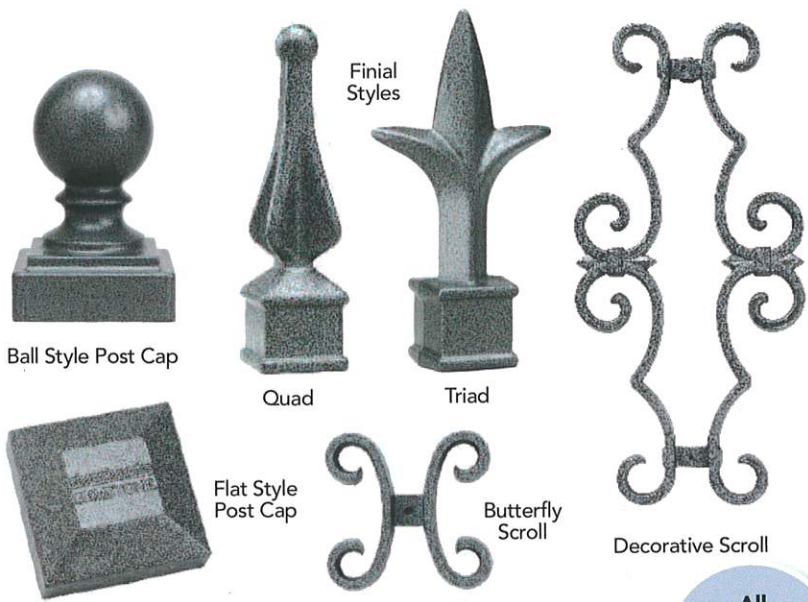


Industrial

Triple reinforced rails provide additional lateral support.

Components	Residential	Commercial	Industrial
Pickets	5/8" sq. x .050 wall	3/4" sq. x .050 wall	1" sq. x .062 wall
Horizontal Rails	1" x 1"	1 1/4" x 1 5/8"	1 5/8" x 1 5/8"
Side Walls	.082 wall	.090 wall	.100 wall
Top Walls	.060 wall	.070 wall	.070 wall
Standard Posts	2" sq. x .060 wall	2 1/2" sq. x .075 wall	2 1/2" sq. x .075 wall
Gate Posts	2" sq. x .125 wall	3" or 4" sq. x .125 wall	3" or 4" sq. x .125 wall
Spacing Between Pickets			
Standard	3 13/16"	3 13/16"	4"
Tighter Spacing	1 5/8"	1 1/2"	1 1/2"
Maximum Post Spacing	72.5" c/c	70.25" / 93" c/c	72" / 97" c/c
Heights Available	36", 42", 48", 54", 60", 72"	36", 42", 48", 54", 60", 72"	36", 42", 48", 54", 60", 72", 84", 96"
Standard Colors	Black, White, Bronze, Green	Black, White, Bronze, Green	Black, White, Bronze, Green

GEMSTONE Fence & Gate Accessories



Ball Style Post Cap

Finial Styles

Quad

Triad

Flat Style Post Cap

Butterfly Scroll

Decorative Scroll

All accessories are shipped pre-installed



Accessories

Simple accessories like rings and lettering add elegance to a standard curved double swing gate.



Decorative Rings

Rows of rings are a popular accessory item to dress up a simple straight-picket fence.

Hardware



Swivel Bracket



Wall Mount Bracket



Deck Mount



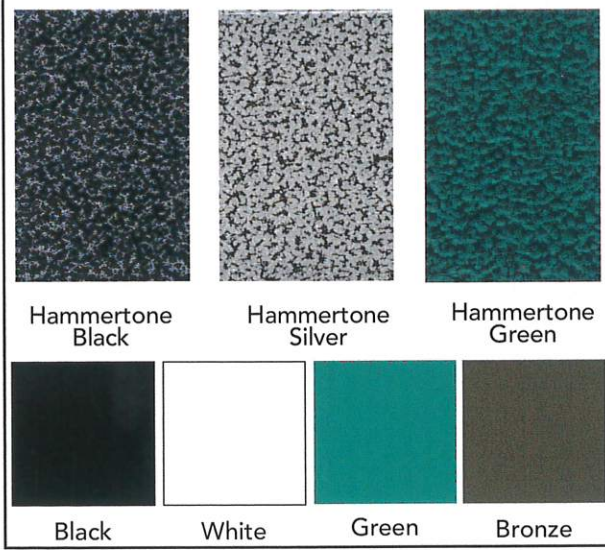
Nothing looks better or lasts longer!

Kolor King® is our exclusive super-durable polyester powder coating for the GEMSTONE line, formulated for the toughest outdoor environments. Our coatings provide up to twice the durability for gloss and color retention, compared with standard coatings.

- 3-4 mils baked-on and thermally bonded
- Maintenance free – warranted against chipping, peeling or cracking
- Wide choice of colors: black, white, bronze, green and over 40 custom colors, including our unique line of textured Hammertone shades

Kolor King® Colors

In addition to the standard colors shown, Gemstone Aluminum fences are also available in custom colors, based on order minimum.



Hammertone Black

Hammertone Silver

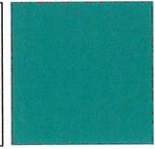
Hammertone Green



Black



White



Green



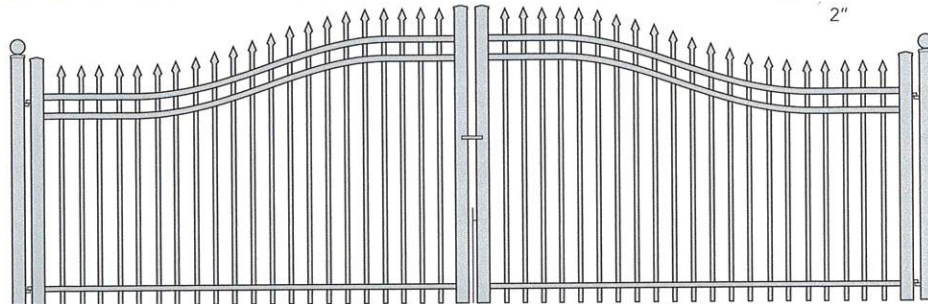
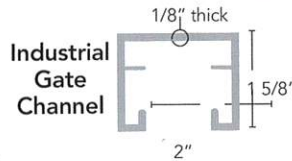
Bronze

GEMSTONE Swing Gates

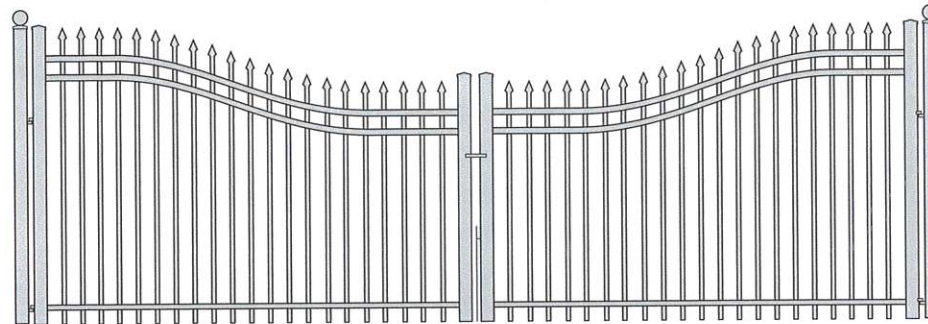


PLATINUM SERIES

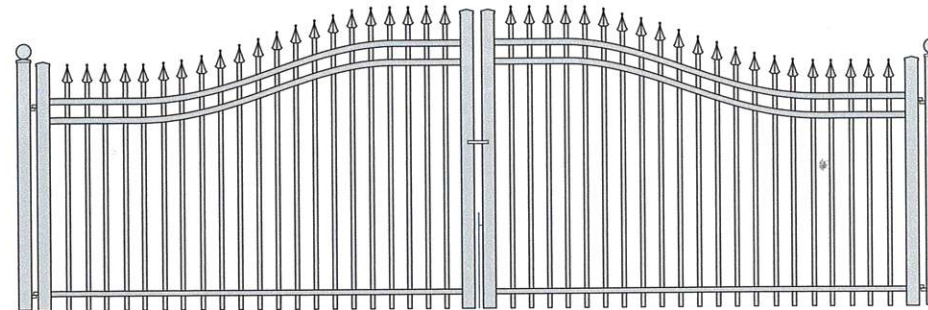
Available in Commercial Grade (up to 16' opening, 3/4" picket) and Industrial (up to 32' opening, 1" picket)



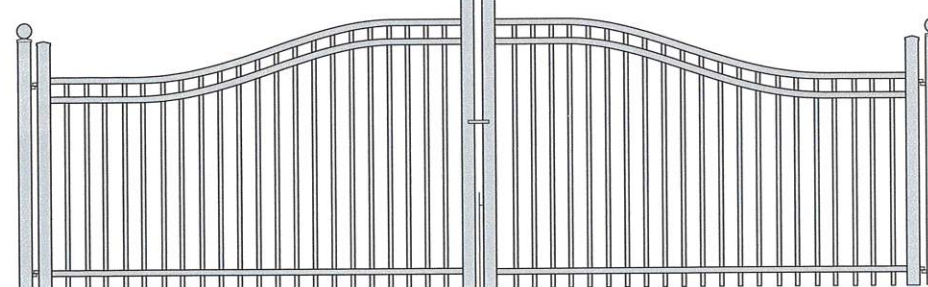
Emerald Arched Double Swing with Pressed Points



Emerald Arched Double Swing (Inverted) with Pressed Points



Emerald Arched Double Swing with Finials



Opal Arched Double Swing

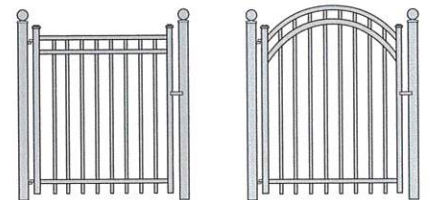
All GEMSTONE swing gates are available in any selected style, color, or grade. Gates are fully welded to prevent sag and provide further strength and stability. GEMSTONE gates provide added security to your fence system. Self closing hinges are provided with all walk gates. GEMSTONE also offers an exclusive line of custom crafted gates.

The Platinum Series, available in both single and double gates, provides an added touch of elegance to your fence. The vertical frames of all Platinum Series gates are made of 2 1/2" x 2" heavy duty square aluminum with reinforced channel routed into the vertical upright for added strength.

Commercial Gates manufactured using 1 1/4" x 1 5/8" reinforced channel, up to 14 foot opening

Industrial Gates manufactured using heavy duty 2" x 1 5/8" reinforced channel, up to 32 foot opening

Swing Gates



Opal Gate

Opal Arched Gate

Hinges



Residential Self-Closing Hinge

Commercial Self-Closing Hinge

Industrial Hinge

Available Latch Styles



Lokk Latch Magnetic

Magna Latch

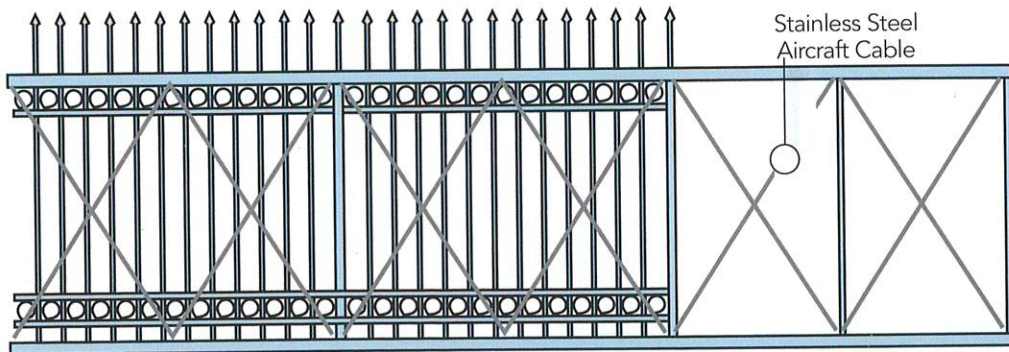
GEMSTONE Slide Gates

GEMSTONE utilizes the exclusive EasyGlide™ Aluminum Track system for all of our cantilever aluminum gates. This system, featuring a fully enclosed, high performance aluminum track provides smooth gate operation with limited lateral movement.

GEMSTONE Aluminum Fence Systems are backed by a limited lifetime warranty. Let our knowledgeable and helpful staff of fence experts help you choose the perfect style for your home or business.

Aluminum Track Gate Systems

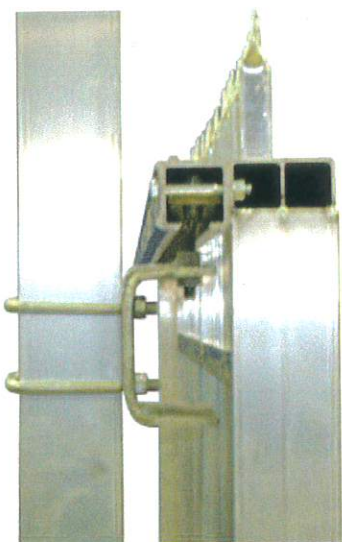
- Fully enclosed high performance aluminum track (6061T6)
- To provide for smooth operation gate rides on tracks utilizing a sealed ball bearing system and horizontal wheels in the truck assembly
- Lower guide system and horizontal wheels in track assembly effectively limit lateral movement
- Single gate openings up to 30' and double track gates available up to 36'; Technical and design assistance can be provided upon request.



Box gates also available for up to 50' openings.

All Slide Gates Shipped Fully Assembled!

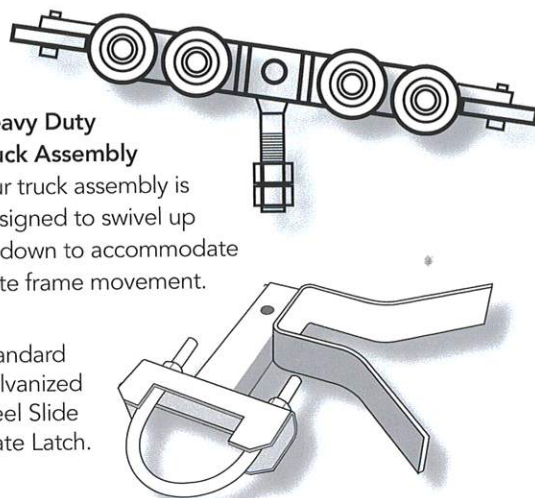
EasyGlide Single Gate Track



For gates from 3 ft. up to 25ft.

Heavy Duty Truck Assembly
Our truck assembly is designed to swivel up or down to accommodate gate frame movement.

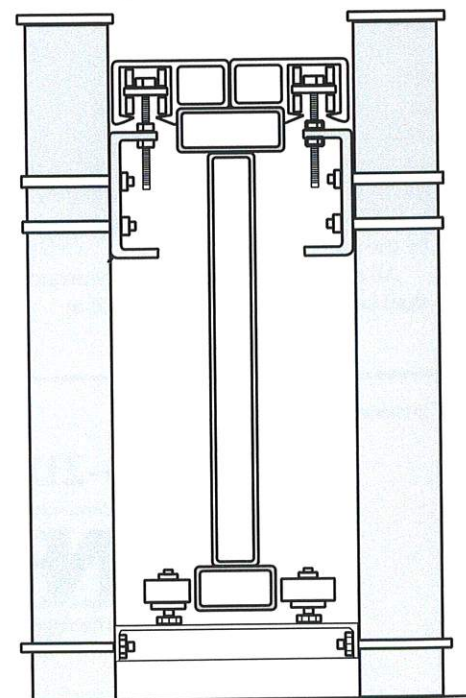
Standard galvanized steel Slide Gate Latch.



Superior Strength

Gemstone EasyGlide gate frames feature a 2" x 4" frame guide, which exceeds the industry standard of 2" x 2". This helps maintain proper alignment, and provides our gates with superior strength and dimensional stability.

EasyGlide Dual Track Gate



For gates up to 36ft.



Gemstone Ornamental Aluminum Fence Lifetime Limited Warranty

GEMSTONE warrants to the original purchaser of the fencing that the electrostatically applied powder coated finish will not crack, chip, or peel. This warranty does not extend to damage caused by use other than the normal use for which the fence is intended, negligence, alteration, accident, improper installation, abuse, misuse, vandalism or acts of God. Excluded from the warranty are points of welding inherent in the style of fence or otherwise requested by the purchaser.

All claims for a breach of this warranty shall be submitted to GEMSTONE in

writing describing the nature of the breach together with a photograph of the defective portion of the fence and a copy of the original installation agreement or invoice. GEMSTONE reserves the right to determine if the claim is valid. If the claim is valid, GEMSTONE shall, at its discretion, either repair or replace the defective portion of the fence. However, all removal, shipping, and reinstallation costs are the sole responsibility of the purchaser. The above set forth GEMSTONE's complete warranty and the remedies against GEMSTONE with respect to the fence.

NO ADDITIONAL WARRANTIES ARE GIVEN, EXPRESS, STATUTORY OR IMPLIED. ANY IMPLIED WARRANTY OR MERCHANTABILITY, OR FITNESS FOR A PARTICULAR PURPOSE IS HEREBY EXPRESSLY DISCLAIMED. GEMSTONE shall not in any event be responsible for consequential, personal injury, or incidental damages. No person or entity is authorized to change, modify or supplement this warranty, and any such attempt and any other written or implied agreement shall not be valid against GEMSTONE.

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